

# Safety Data Sheet

acc. to OSHA HCS

Printing date 08/05/2024

Reviewed on 08/05/2024

## 1 Identification

- **Product identifier**
- **Trade name:** Amine STD n-MDEA 250ppm; Piperazine 52ppm w/v
- **Article number:** VEN018
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Aqua Solutions, Inc.  
6913 Highway 225  
DEER PARK, TX 77536  
USA  
800-256-2586
- **Information department:**  
Technical Coordinator  
Sherman Nelson [shermann@aquasolutions.org](mailto:shermann@aquasolutions.org)
- **Emergency telephone number:**  
Chemtrec: 800-424-9300  
Canutec: 613-996-6666



## 2 Hazard(s) identification

- **Classification of the substance or mixture**  
*The product is not classified, according to the Globally Harmonized System (GHS).*

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- **Label elements**
- **GHS label elements** Not Applicable
- **Hazard pictograms** Not Applicable
- **Signal word** Not Applicable
- **Hazard statements** Not Applicable
- **Precautionary statements**  
*If swallowed: Call a poison center/doctor if you feel unwell.*  
*If on skin: Wash with plenty of water.*  
*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*  
*Continue rinsing.*  
*Store in a closed container.*  
*Dispose of contents/container in accordance with local/regional/national/international regulations.*
- **Classification system:**
- **NFPA ratings (scale 0 - 4)**

	Health = 0
	Fire = 0
	Reactivity = 0
- **HMIS-ratings (scale 0 - 4)**

<table border="1" style="background-color: #0000FF; color: white; padding: 2px;"><tr><td>HEALTH</td><td style="text-align: center;">0</td></tr></table>	HEALTH	0	Health = 0
HEALTH	0		
<table border="1" style="background-color: #FF0000; color: white; padding: 2px;"><tr><td>FIRE</td><td style="text-align: center;">0</td></tr></table>	FIRE	0	Fire = 0
FIRE	0		
<table border="1" style="background-color: #FFFF00; padding: 2px;"><tr><td>REACTIVITY</td><td style="text-align: center;">0</td></tr></table>	REACTIVITY	0	Reactivity = 0
REACTIVITY	0		
- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

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### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.
- **Dangerous components:** Not Applicable

- **Table of Nonhazardous Ingredients**

Table of Nonhazardous Ingredients		
CAS: 7732-18-5	Water	99.943%
CAS: 105-59-9	N-Methyldiethanolamine, 99%	0.052%
CAS: 110-85-0	Piperazine	0.005%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

CAS: 110-85-0	Piperazine	0.09 ppm
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- **PAC-2:**

CAS: 110-85-0	Piperazine	8.9 ppm
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· **PAC-3:**

CAS: 110-85-0 Piperazine

54 ppm

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special measures required.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Goggles recommended during refilling.
- **Body protection:** Protective work clothing

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## 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Colorless
Odor:	Odorless
Odor threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range:	0 °C (32 °F)
Boiling point/Boiling range:	100 °C (212 °F)

- **Flash point:** Not applicable.

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapor pressure at 20 °C (68 °F):** 23 hPa (17.3 mm Hg)

- **Density at 20 °C (68 °F):** 1.00003 g/cm<sup>3</sup> (8.34525 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

- Water: Fully miscible.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

Dynamic:	Not determined.
Kinematic:	Not determined.

- **Solvent content:**

Water:	99.9 %
VOC content:	0.00 %
	0.0 g/l / 0.00 lb/gal

- **Solids content:** 0.0 %

- **Other information** No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.

- **Chemical stability**

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

- **Possibility of hazardous reactions** No dangerous reactions known.

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- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**  
The product is not subject to classification according to internally approved calculation methods for preparations:  
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Not hazardous for water.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Smaller quantities can be disposed of with household waste.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

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· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## 14 Transport information

· <b>UN-Number</b>	
· <b>DOT, IMDG, IATA</b>	Not regulated
· <b>UN proper shipping name</b>	
· <b>DOT, IATA</b>	Not regulated
· <b>IMDG</b>	Not Regulated Not regulated
· <b>Transport hazard class(es)</b>	
· <b>DOT, ADN, IMDG, IATA</b>	
· <b>Class</b>	Not regulated
· <b>Packing group</b>	
· <b>DOT, IMDG, IATA</b>	Not regulated
· <b>Environmental hazards:</b>	Not applicable.
· <b>Special precautions for user</b>	Not applicable.
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>UN "Model Regulation":</b>	Not regulated

## 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**  
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

Water	ACTIVE
N-Methyldiethanolamine, 99%	ACTIVE
Piperazine	ACTIVE

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

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· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** Not Applicable

· **Hazard pictograms** Not Applicable

· **Signal word** Not Applicable

· **Hazard statements** Not Applicable

· **Precautionary statements**

If swallowed: Call a poison center/doctor if you feel unwell.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Store in a closed container.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:**

Date of Preparation / Last Revision:

· **Date of preparation / last revision**

Revision 0.0, 08-05-2024: Creation date for SDS. CMC/STN  
08/05/2024 / -

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit