

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/30/2024

Reviewed on 05/30/2024

1 Identification

- **Product identifier**
- **Trade name:** Piperazine, 99%, extra pure
- **Article number:** P2526
- **CAS Number:**
110-85-0
- **EC number:**
203-808-3
- **Index number:**
612-057-00-4
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Aqua Solutions, Inc.
6913 Highway 225
DEER PARK, TX 77536
USA
800-256-2586
- **Information department:**
Technical Coordinator
Sherman Nelson shermann@aquasolutions.org
- **Emergency telephone number:**
Chemtrec: 800-424-9300
Canutec: 613-996-6666



2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Solids 1

H228 Flammable solid.



GHS06 Skull and crossbones

Acute Toxicity - Dermal 1

H310 Fatal in contact with skin.



GHS08 Health hazard

Sensitization - Respiratory 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Toxic to Reproduction 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corrosion 1B

H314 Causes severe skin burns and eye damage.



GHS07

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Sensitization - Skin 1 H317 May cause an allergic skin reaction.

· **Label elements**

· **GHS label elements** *The substance is classified and labeled according to the Globally Harmonized System (GHS).*

· **Hazard pictograms**



GHS02 GHS05 GHS06 GHS08

· **Signal word** *Danger*

· **Hazard statements**

Flammable solid.

Fatal in contact with skin.

Causes severe skin burns and eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

· **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Do not breathe dusts or mists.

Do not get in eyes, on skin, or on clothing.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

[In case of inadequate ventilation] wear respiratory protection.

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a poison center/doctor.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off immediately all contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If experiencing respiratory symptoms: Call a poison center/doctor.

In case of fire: Use CO2, powder or water spray to extinguish.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 4

Fire = 1

Reactivity = 0

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· **HMIS-ratings (scale 0 - 4)**

HEALTH	*4	Health = *4
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Substances**
- **CAS No. Description**
CAS: 110-85-0 Piperazine
- **Identification number(s)**
- **EC number:** 203-808-3
- **Index number:** 612-057-00-4

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
In case of irregular breathing or respiratory arrest provide artificial respiration.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

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- **Methods and material for containment and cleaning up:**
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**
- **PAC-1:** 0.09 ppm
- **PAC-2:** 8.9 ppm
- **PAC-3:** 54 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Thorough dedusting.
Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:** Keep ignition sources away - Do not smoke.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

CAS: 110-85-0 Piperazine

TLV	Long-term value: 0.03* ppm *inh. fraction+vapor,DSEN,RSEN;A4;as piperazine
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- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

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· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Solid
Color:	off-white
Odor:	Ammonia-like
Odor threshold:	Not determined.

· **pH-value:** Not applicable.

· **Change in condition**

Melting point/Melting range:	106 °C (222.8 °F)
Boiling point/Boiling range:	146 °C (294.8 °F)

· **Flash point:** 108 °C (226.4 °F)

· **Flammability (solid, gaseous):** Product is not flammable.

· **Auto igniting:** 340 °C (644 °F)

· **Decomposition temperature:** Not determined.

· **Ignition temperature:** Not determined.

· **Danger of explosion:** Not determined.

· **Explosion limits:**

Lower:	3.9 Vol %
Upper:	11.9 Vol %

· **Vapor pressure at 50 °C (122 °F):** 15 hPa (11.3 mm Hg)

· **Density at 20 °C (68 °F):** 1.1 g/cm³ (9.1795 lbs/gal)

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- | | |
|---|--|
| · Relative density | Not determined. |
| · Vapor density | Not applicable. |
| · Evaporation rate | Not applicable. |
| · Solubility in / Miscibility with Water: | Not determined. |
| · Partition coefficient (n-octanol/water): | Not determined. |
| · Viscosity: | |
| Dynamic: | Not applicable. |
| Kinematic: | Not applicable. |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

Oral	LD50	2,600 mg/kg (rat)
Dermal	LD50	4 mg/kg (rab)

- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:** Strong caustic effect.
- **Sensitization:**
- Sensitization possible through inhalation.
- Sensitization possible through skin contact.
- **Additional toxicological information:**
- Danger through skin absorption.
- Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**
- **IARC (International Agency for Research on Cancer)** Substance is not listed.
- **NTP (National Toxicology Program)** Substance is not listed.
- **OSHA-Ca (Occupational Safety & Health Administration)** Substance is not listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.

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· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (Assessment by list): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**

· **DOT, IMDG, IATA**

UN2579

· **UN proper shipping name**

· **DOT**

Piperazine

· **IMDG, IATA**

PIPERAZINE

· **Transport hazard class(es)**

· **DOT**



· **Class**

8 Corrosive substances

· **Label**

8

· **IMDG, IATA**



· **Class**

8 Corrosive substances

· **Label**

8

· **Packing group**

· **DOT, IMDG, IATA**

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· Environmental hazards:	Not applicable.
· Special precautions for user	Warning: Corrosive substances
· Hazard identification number (Kemler code):	80
· EMS Number:	F-A,S-B
· Segregation groups	(SGG18) Alkalis
· Stowage Category	A
· Stowage Code	SW1 Protected from sources of heat.
· Handling Code	H2 Keep as cool as reasonably practicable
· Segregation Code	SG35 Stow "separated from" SGG1-acids
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 25 kg On cargo aircraft only: 100 kg
· IMDG	
· Limited quantities (LQ)	5 kg
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 1000 g
· UN "Model Regulation":	UN 2579 PIPERAZINE, 8, III

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **Sara**
- **Section 355 (extremely hazardous substances):** Substance is not listed.
- **Section 313 (Specific toxic chemical listings):** Substance is not listed.
- **TSCA (Toxic Substances Control Act):** ACTIVE
- **Hazardous Air Pollutants** Substance is not listed.
- **Proposition 65**
- **Chemicals known to cause cancer:** Substance is not listed.
- **Chemicals known to cause reproductive toxicity for females:** Substance is not listed.
- **Chemicals known to cause reproductive toxicity for males:** Substance is not listed.
- **Chemicals known to cause developmental toxicity:** Substance is not listed.
- **Carcinogenic categories**
- **EPA (Environmental Protection Agency)** Substance is not listed.
- **TLV (Threshold Limit Value)** Substance is not listed.
- **NIOSH-Ca (National Institute for Occupational Safety and Health)** Substance is not listed.
- **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



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- **Signal word** *Danger*

- **Hazard statements**

Flammable solid.

Fatal in contact with skin.

Causes severe skin burns and eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

- **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Do not breathe dusts or mists.

Do not get in eyes, on skin, or on clothing.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

[In case of inadequate ventilation] wear respiratory protection.

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a poison center/doctor.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off immediately all contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If experiencing respiratory symptoms: Call a poison center/doctor.

In case of fire: Use CO₂, powder or water spray to extinguish.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.

- **Contact:**

Date of Preparation / Last Revision:

- **Date of preparation / last revision**

*Revision 0.0 05-30-2024: Creation date for SDS. CMC/STN
05/30/2024*

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

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*LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit**REL: Recommended Exposure Limit**Flammable Solids 1: Flammable solids – Category 1**Acute Toxicity - Dermal 1: Acute toxicity – Category 1**Skin Corrosion 1B: Skin corrosion/irritation – Category 1B**Sensitization - Respiratory 1: Respiratory sensitisation – Category 1**Sensitization - Skin 1: Skin sensitisation – Category 1**Toxic to Reproduction 2: Reproductive toxicity – Category 2*

US