Printing date 12/30/2024 Reviewed on 12/30/2024

1 Identification

· Product identifier

• Trade name: Combined Flux Powder (90:10)
Prepared to IP 501

· Article number: SAY046

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier: Aqua Solutions, Inc. 6913 Highway 225 DEER PARK, TX 77536 USA 800-256-2586

· Information department:

Technical Coordinator

Sherman Nelson shermann@aquasolutions.org

· Emergency telephone number: Chemtrec: 800-424-9300

Canutec: 613-996-6666



2 Hazard(s) identification

· Classification of the substance or mixture



GHS07

Acute Toxicity - Oral 4 H302 Harmful if swallowed. Skin Irritation 2 H315 Causes skin irritation.

Eye Irritation 2A H319 Causes serious eye irritation. Specific Target Organ Toxicity - Single Exposure 3 H335 May cause respiratory irritation.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



- · Signal word Warning
- · Hazard-determining components of labeling:

Lithium Fluoride

Lithium Tetraborate, Reagent

· Hazard statements

Harmful if swallowed.

Causes skin irritation.

Causes serious eye irritation.

May cause respiratory irritation.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

(Contd. on page 2)

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10) Prepared to IP 501

(Contd. of page 1)

Use only outdoors or in a well-ventilated area.

Wear protective gloves / eye protection / face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

Rinse mouth.

If on skin: Wash with plenty of water.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 2

Fire = 0

Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 2

Fire = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous	components:
-------------	-------------

Dungerous compe		
CAS: 12007-60-2	Lithium Tetraborate, Reagent	90.0%
CAS: 7789-24-4	Lithium Fluoride	10.0%

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- · After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.

(Contd. on page 3)

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10)
Prepared to IP 501

(Contd. of page 2)

· After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: Immediately call a doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Not required.
- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:		
CAS: 12007-60-2	Lithium Tetraborate, Reagent	4.3 mg/m^3
CAS: 7789-24-4	Lithium Fluoride	10 mg/m^3
· PAC-2:		
CAS: 12007-60-2	Lithium Tetraborate, Reagent	47 mg/m³
CAS: 7789-24-4	Lithium Fluoride	110 mg/m^3
· PAC-3:		
CAS: 12007-60-2	Lithium Tetraborate, Reagent	280 mg/m^3
CAS: 7789-24-4	Lithium Fluoride	680 mg/m^3

7 Handling and storage

- · Handling:
- · Precautions for safe handling Ensure good ventilation/exhaustion at the workplace.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.

(Contd. on page 4)

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10)
Prepared to IP 501

(Contd. of page 3)

- · Further information about storage conditions: Keep receptacle tightly sealed.
- \cdot *Specific end use*(s) *No further relevant information available.*

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see section 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

CAS: 7789-24-4 Lithium Fluoride

PEL Long-term value: 2.5 mg/m³

as F

REL Long-term value: 2.5 mg/m³

as F

TLV Long-term value: 2.5 mg/m³

as F, A4; BEI

· Ingredients with biological limit values:

CAS: 7789-24-4 Lithium Fluoride

BEI 2 mg/L

LD50 Intraperitoneal: urine

Time: prior to shift

LD50: Fluoride (background, nonspecific)

3 mg/L

LD50 Intraperitoneal: urine

Time: end of shift

LD50: Fluoride (background, nonspecific)

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation (Contd. on page 5)

n page 3

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10) Prepared to IP 501

(Contd. of page 4)

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· Body protection: Protective work clothing

0.707	•						
y Ph	veical	and	\boldsymbol{c}	remical	nro	nori	70S
	youcui	unu	$ \omega_I$	temteut	וטוקי	$\nu c \iota \iota$	UU

· Information on basic physical and	chemical properties
· General Information	
· Appearance:	
Form:	Powder
Color:	White
· Odor:	Odorless
· Odor threshold:	Not determined.
· pH-value:	Not applicable.
· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	1,671 °C (3571 °F)
· Flash point:	Not applicable.
· Flammability:	Not determined.
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not applicable.
· Density at 20 °C (68 °F):	0.489 g/cm³ (4.08071 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not applicable.
· Evaporation rate	Not applicable.
· Solubility in / Miscibility with	
Water:	Insoluble.
· Partition coefficient (n-octanol/wat	er): Not determined.

(Contd. on page 6)

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10)
Prepared to IP 501

		(Contd. of page
· Viscosity:		
Dynamic:	Not applicable.	
Kinematic:	Not applicable.	
· Solvent content:		
VOC content:	0.00 %	
Solids content:	100.0 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Oral | *LD50* | 1,430 mg/kg (rat)

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

Irritant

· Carcinogenic categories

· IARC (International A	Agency for	· Research on	Cancer)
-------------------------	------------	---------------	---------

CAS: 7789-24-4 Lithium Fluoride

3

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

- U

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10) Prepared to IP 501

(Contd. of page 6)

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

Transport information		
UN-Number DOT, IMDG, IATA	Not regulated	
UN proper shipping name DOT, IMDG, IATA	Not regulated	
Transport hazard class(es)		
DOT, ADN, IMDG, IATA Class	Not regulated	
Packing group DOT, IMDG, IATA	Not regulated	
Environmental hazards:	Not applicable.	
Special precautions for user	Not applicable.	
Transport in bulk according to Annex II MARPOL73/78 and the IBC Code	of Not applicable.	
UN ''Model Regulation'':	Not regulated	

US

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10)
Prepared to IP 501

(Contd. of page 7)

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Sara

· Section 355 (ex	tremelv hazard	lous substances):
-------------------	----------------	-------------------

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

Lithium Tetraborate, Reagent ACTIVE
Lithium Fluoride ACTIVE

· Hazardous Air Pollutants

None of the ingredients is listed.

- · Proposition 65
- · Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

CAS: 12007-60-2 Lithium Tetraborate, Reagent I (oral)

· TLV (Threshold Limit Value)

CAS: 7789-24-4 Lithium Fluoride A4

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



GHS07

- · Signal word Warning
- · Hazard-determining components of labeling:

Lithium Fluoride

Lithium Tetraborate, Reagent

· Hazard statements

Harmful if swallowed.

Causes skin irritation.

(Contd. on page 9)

Printing date 12/30/2024 Reviewed on 12/30/2024

Trade name: Combined Flux Powder (90:10) Prepared to IP 501

(Contd. of page 8)

Causes serious eye irritation.

May cause respiratory irritation.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Wear protective gloves / eye protection / face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

Rinse mouth.

If on skin: Wash with plenty of water.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact:

Date of Preparation / Last Revision:

· Date of preparation / last revision

Revision 1.1, 12-30-2024: Reviewed SDS for accuracy. STN 12/30/2024 / 1.0

· Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

DDT: Device of Bis assessed to the

PBT: Persistent, Bioaccumulative and Toxic

 $vPvB: \ very \ Persistent \ and \ very \ Bioaccumulative$

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Acute Toxicity - Oral 4: Acute toxicity - Category 4

Skin Irritation 2: Skin corrosion/irritation - Category 2

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) - Category 3

* Data compared to the previous version altered.