Printing date 05/31/2024 Reviewed on 05/31/2024

1 Identification

· Product identifier

· Trade name: Tetramethylammonium

Hydroxide 25% w/w in MeOH

· Article number: T4026

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier: Aqua Solutions, Inc. 6913 Highway 225 DEER PARK, TX 77536 USA 800-256-2586

· Information department:

Technical Coordinator

Sherman Nelson shermann@aquasolutions.org

Technical Coordinator

Sherman Nelson shermann@aquasolutions.org

Emergency telephone number: Chemtrec: 800-424-9300 Canutec: 613-996-6666



2 Hazard(s) identification

· Classification of the substance or mixture



GHS02 Flame

Flammable Liquids 3 H226 Flammable liquid and vapor.



GHS06 Skull and crossbones

Acute Toxicity - Oral 3

Acute Toxicity - Dermal 1

Acute Toxicity - Inhalation 3

H301 Toxic if swallowed.

H310 Fatal in contact with skin.

H331 Toxic if inhaled.



GHS08 Health hazard

Specific Target Organ Toxicity - Single Exposure 1 H370 Causes damage to organs.

Specific Target Organ Toxicity - Repeated Exposure 1 H372 Causes damage to the liver and the thymus through prolonged or repeated exposure.



Skin Corrosion 1B H314 Causes severe skin burns and eye damage.

Eye Damage 1 H318 Causes serious eye damage.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

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Trade name: Tetramethylammonium

Hydroxide 25% w/w in MeOH

(Contd. of page 1)

· Hazard pictograms









GHS02

GHS05

GHS06

· Signal word Danger

· Hazard-determining components of labeling:

Methanol

tetramethylammonium hydroxide

· Hazard statements

Flammable liquid and vapor.

Toxic if swallowed or if inhaled.

Fatal in contact with skin.

Causes severe skin burns and eye damage.

Causes damage to organs.

Causes damage to the liver and the thymus through prolonged or repeated exposure.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dusts or mists.

Do not get in eyes, on skin, or on clothing.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Immediately call a poison center/doctor.

Specific treatment (see on this label).

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed: Call a POISON CENTER or doctor/physician.

Get medical advice/attention if you feel unwell.

Take off immediately all contaminated clothing and wash it before reuse.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 4Fire = 3

Reactivity = 0

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Trade name: Tetramethylammonium

Hydroxide 25% w/w in MeOH

(Contd. of page 2)

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 67-56-1	Methanol	75.0%
CAS: 75-59-2	tetramethylammonium hydroxide	25.0%

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Remove breathing apparatus only after contaminated clothing have been completely removed.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· After inhalation:

Supply fresh air or oxygen; call for doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing:

Do not induce vomiting; immediately call for medical help.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

(Contd. on page 4)

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Trade name: Tetramethylammonium Hydroxide 25% w/w in MeOH

(Contd. of page 3)

- · Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Mount respiratory protective device.

Wear protective equipment. Keep unprotected persons away.

· Environmental precautions:

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:				
CAS: 67-56-1 Methanol	530 ppm			
CAS: 75-59-2 tetramethylammonium hydroxide	$0.0093 \ mg/m^3$			
· PAC-2:				
CAS: 67-56-1 Methanol	2,100 ppm			
CAS: 75-59-2 tetramethylammonium hydroxide	0.1 mg/m^3			
· PAC-3:				
CAS: 67-56-1 Methanol	7200* ppm			
CAS: 75-59-2 tetramethylammonium hydroxide	$0.62 \ mg/m^3$			

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep respiratory protective device available.

- · Conditions for safe storage, including any incompatibilities
- · Storage.
- · Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.

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(Contd. of page 4)

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see section 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

CAS: 67-56-1 Methanol

PEL Long-term value: 260 mg/m³, 200 ppm

REL Short-term value: 325 mg/m³, 250 ppm Long-term value: 260 mg/m³, 200 ppm

Skin

TLV Short-term value: 250 ppm Long-term value: 200 ppm

Skin; BEI

· Ingredients with biological limit values:

CAS: 67-56-1 Methanol

BEI 15 mg/L

LD50 Intraperitoneal: urine

Time: end of shift

LD50: Methanol (background, nonspecific)

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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(Contd. of page 5)

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· Body protection: Protective work clothing

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Liquid
Color: Clear
Odor: de l'alcool

	l Notes to the	
· Odor threshold:	Not determined.	
· pH-value at 20 °C (68 °F):	>12	
· Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	64 °C (147.2 °F)	
· Flash point:	27 °C (80.6 °F)	
· Flammability (solid, gaseous):	Flammable.	
· Auto igniting:	455 °C (851 °F)	
· Decomposition temperature:	Not determined.	
· Ignition temperature:	Product is not selfigniting.	
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.	
· Explosion limits:		
Lower:	5.5 Vol %	
Upper:	44 Vol %	
· Vapor pressure at 20 °C (68 °F):	128 hPa (96 mm Hg)	
· Density at 20 °C (68 °F):	0.866 g/cm³ (7.22677 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water:	Fully miscible.	

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Trade name: Tetramethylammonium Hydroxide 25% w/w in MeOH

		(Contd. of page
· Partition coefficient (n-octano	ol/water): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	75.0 %	
VOC content:	75.00 %	
	649.5 g/l / 5.42 lb/gal	
Solids content:	0.0 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

	· LD/LC50 values that are relevant for classification:					
ATE (Acute Toxicity Es			Estimate)			
Γ	Oral	LD50	133 mg/kg			
	Dermal	LD50	19 mg/kg			
	Inhalative	LC50/4h	4 mg/l			

- · Primary irritant effect:
- · on the skin: Caustic effect on skin and mucous membranes.
- · on the eye:

Strong caustic effect.

Strong irritant with the danger of severe eye injury.

- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Toxic

Corrosive

Irritant

Very toxic

Danger through skin absorption.

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

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Trade name: Tetramethylammonium

Hydroxide 25% w/w in MeOH

(Contd. of page 7)

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.
- · Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

- · UN-Number
- · DOT, IMDG, IATA

UN2920

(Contd. on page 9)

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Trade name: Tetramethylammonium Hydroxide 25% w/w in MeOH

(Contd. of page 8)

· UN proper shipping name

DOT Corrosive liquids, flammable, n.o.s. (tetramethylammonium

hydroxide, Methanol)

 \cdot IMDG, IATA CORROSIVE LIQUID, FLAMMABLE, N.O.S.

(tetramethylammonium hydroxide, Methanol)

· Transport hazard class(es)

 $\cdot DOT$



· Class 8 Corrosive substances

• **Label** 8, 3

· IMDG





· Class 8 Corrosive substances

· Label 8/3

 \cdot IATA





· Class 8 Corrosive substances

• **Label** 8 (3)

· Packing group

· DOT, IMDG, IATA

· Environmental hazards:

· Marine pollutant: No

· Special precautions for user Warning: Corrosive substances

· Hazard identification number (Kemler code): 83

• EMS Number: F-E,S-C

· Stowage Category E

• Stowage Code SW1 Protected from sources of heat.

SW2 Clear of living quarters.

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· UN "Model Regulation": UN 2920 CORROSIVE LIQUID, FLAMMABLE, N.O.S.

(TETRAMETHYLAMMONIUM HYDROXIDE, METHANOL), 8

(3), II

Printing date 05/31/2024 Reviewed on 05/31/2024

Trade name: Tetramethylammonium Hydroxide 25% w/w in MeOH

(Contd. of page 9)

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Sara

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

CAS: 67-56-1 Methanol

· TSCA (Toxic Substances Control Act):

ACTIVEtetramethylammonium hydroxide **ACTIVE**

· Hazardous Air Pollutants

CAS: 67-56-1 Methanol

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

CAS: 67-56-1 Methanol

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms









GHS02

GHS05

GHS06

· Signal word Danger

· Hazard-determining components of labeling:

Methanol

tetramethylammonium hydroxide

· Hazard statements

Flammable liquid and vapor.

Toxic if swallowed or if inhaled.

(Contd. on page 11)

Printing date 05/31/2024 Reviewed on 05/31/2024

Trade name: Tetramethylammonium Hydroxide 25% w/w in MeOH

(Contd. of page 10)

Fatal in contact with skin.

Causes severe skin burns and eye damage.

Causes damage to organs.

Causes damage to the liver and the thymus through prolonged or repeated exposure.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dusts or mists.

Do not get in eyes, on skin, or on clothing.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Immediately call a poison center/doctor.

Specific treatment (see on this label).

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed: Call a POISON CENTER or doctor/physician.

Get medical advice/attention if you feel unwell.

Take off immediately all contaminated clothing and wash it before reuse.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact:

Date of Preparation / Last Revision:

· Date of preparation / last revision

Revision 1.2, 05/31/2024: Reviewed SDS for accuracy. MH/STN 05/31/2024

· Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

 $DOT: \ US \ Department \ of \ Transportation$

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

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Trade name: Tetramethylammonium Hydroxide 25% w/w in MeOH

(Contd. of page 11)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit BEI: Biological Exposure Limit

FEI: Biological Exposure Limit
Flammable Liquids 3: Flammable liquids — Category 3
Acute Toxicity - Oral 3: Acute toxicity — Category 3
Acute Toxicity - Dermal 1: Acute toxicity — Category 1
Skin Corrosion 1B: Skin corrosion/irritation — Category 1B
Eye Damage 1: Serious eye damage/eye irritation — Category 1

Specific Target Organ Toxicity - Single Exposure 1: Specific target organ toxicity (single exposure) – Category 1 Specific Target Organ Toxicity - Repeated Exposure 1: Specific target organ toxicity (repeated exposure) – Category 1

US

^{* *} Data compared to the previous version altered.