

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

1 Identification

- **Product identifier**
- **Trade name:** MAE Solution
(Acid Etch Mixture)
- **Article number:** EP047B
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Aqua Solutions, Inc.
6913 Highway 225
DEER PARK, TX 77536
USA
800-256-2586
- **Information department:**
Technical Coordinator
Sherman Nelson sherman@aquasolutions.org
- **Emergency telephone number:**
Chemtrec: 800-424-9300
Canutec: 613-996-6666



2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS06 Skull and crossbones

Acute Tox. 2 H300 Fatal if swallowed.

Acute Tox. 1 H310 Fatal in contact with skin.



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

- **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS05



GHS06

- **Signal word** Danger

- **Hazard-determining components of labeling:**

Nitric Acid

Hydrofluoric Acid 49-51% Aqueous Solution

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 1)

Acetic Acid

- **Hazard statements**

Flammable liquid and vapor.
Fatal if swallowed or in contact with skin.
Causes severe skin burns and eye damage.

- **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dusts or mists.
Do not get in eyes, on skin, or on clothing.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Immediately call a poison center/doctor.
If swallowed: Rinse mouth. Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Specific treatment (see on this label).
Take off immediately all contaminated clothing and wash it before reuse.
In case of fire: Use for extinction: CO₂, powder or water spray.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 4
Fire = 2
Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 3
Fire = 1
Reactivity = 2

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 2)

· Dangerous components:		
CAS: 7697-37-2	Nitric Acid	64.3%
CAS: 64-19-7	Acetic Acid	19.758%
CAS: 7664-39-3	Hydrofluoric Acid 49-51% Aqueous Solution	15.942%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
In case of irregular breathing or respiratory arrest provide artificial respiration.
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Do not induce vomiting; immediately call for medical help.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

(Contd. on page 4)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 3)

· Protective Action Criteria for Chemicals

· PAC-1:

CAS: 7697-37-2	Nitric Acid	0.16 ppm
CAS: 64-19-7	Acetic Acid	5 ppm
CAS: 7664-39-3	Hydrofluoric Acid 49-51% Aqueous Solution	1.0 ppm

· PAC-2:

CAS: 7697-37-2	Nitric Acid	24 ppm
CAS: 64-19-7	Acetic Acid	35 ppm
CAS: 7664-39-3	Hydrofluoric Acid 49-51% Aqueous Solution	24 ppm

· PAC-3:

CAS: 7697-37-2	Nitric Acid	92 ppm
CAS: 64-19-7	Acetic Acid	250 ppm
CAS: 7664-39-3	Hydrofluoric Acid 49-51% Aqueous Solution	44 ppm

7 Handling and storage

· Handling:

· **Precautions for safe handling** No special precautions are necessary if used correctly.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· Conditions for safe storage, including any incompatibilities

· Storage:

· **Requirements to be met by storerooms and receptacles:** No special requirements.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:** Keep receptacle tightly sealed.

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· Control parameters

· Components with limit values that require monitoring at the workplace:

CAS: 7697-37-2 Nitric Acid

PEL	Long-term value: 5 mg/m ³ , 2 ppm
REL	Short-term value: 10 mg/m ³ , 4 ppm Long-term value: 5 mg/m ³ , 2 ppm
TLV	Short-term value: 10 mg/m ³ , 4 ppm Long-term value: 5.2 mg/m ³ , 2 ppm

CAS: 64-19-7 Acetic Acid

PEL	Long-term value: 25 mg/m ³ , 10 ppm
REL	Short-term value: 37 mg/m ³ , 15 ppm Long-term value: 25 mg/m ³ , 10 ppm

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 4)

TLV Short-term value: 37 mg/m³, 15 ppm
Long-term value: 25 mg/m³, 10 ppm

CAS: 7664-39-3 Hydrofluoric Acid 49-51% Aqueous Solution

PEL Long-term value: 3 ppm
as F

REL Long-term value: 2.5 mg/m³, 3 ppm
Ceiling limit value: 5* mg/m³, 6* ppm
*15-min, as F

TLV Long-term value: 0.41 mg/m³, 0.5 ppm
Ceiling limit value: 1.64 mg/m³, 2 ppm
as F; Skin, BEI

· Ingredients with biological limit values:

CAS: 7664-39-3 Hydrofluoric Acid 49-51% Aqueous Solution

BEI 3 mg/g creatinine
LD50 Intraperitoneal: urine
Time: prior to shift
LD50: Fluorides (background, nonspecific)

10 mg/g creatinine
LD50 Intraperitoneal: urine
Time: end of shift
LD50: Fluorides (background, nonspecific)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

· **Breathing equipment:** Not required.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 5)

· **Eye protection:**

Tightly sealed goggles

· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**· **General Information**· **Appearance:**

· Form:	Liquid
· Color:	Clear
· Odor:	Strong
· Odor threshold:	Not determined.

· **pH-value:** Not determined.· **Change in condition**

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	83 °C (181.4 °F)

· **Flash point:** 40 °C (104 °F)· **Flammability (solid, gaseous):** Not applicable.· **Ignition temperature:** 485 °C (905 °F)· **Decomposition temperature:** Not determined.· **Auto igniting:** Product is not selfigniting.· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.· **Explosion limits:**

· Lower:	4 Vol %
· Upper:	17 Vol %

· **Vapor pressure at 20 °C (68 °F):** 40 hPa (30 mm Hg)· **Density at 20 °C (68 °F):** 1.33236 g/cm³ (11.11854 lbs/gal)· **Relative density** Not determined.· **Vapor density** Not determined.· **Evaporation rate** Not determined.· **Solubility in / Miscibility with**· **Water:** Fully miscible.· **Partition coefficient (n-octanol/water):** Not determined.· **Viscosity:**

· Dynamic:	Not determined.
· Kinematic:	Not determined.

(Contd. on page 7)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 6)

· Solvent content:	
Organic solvents:	19.8 %
VOC content:	19.76 %
	263.3 g/l / 2.20 lb/gl
· Solids content:	
	0.0 %
· Other information	
	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)

Oral	LD50	31.3 mg/kg
Dermal	LD50	31.2 mg/kg
Inhalative	LC50/4 h	8,004 mg/l (rat)

CAS: 64-19-7 Acetic Acid

Oral	LD50	3,310 mg/kg (rat)
Dermal	LD50	1,060 mg/kg (rabbit)

CAS: 7664-39-3 Hydrofluoric Acid 49-51% Aqueous Solution

Oral	LD50	mg/kg (rat)
Dermal	LD50	5 mg/kg (ATE)
Inhalative	LC50/4 h	1,276 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:**
Strong caustic effect.
Strong irritant with the danger of severe eye injury.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Corrosive
Irritant
Very toxic
Danger through skin absorption.

(Contd. on page 8)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 7)

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made according to official regulations.

· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· **UN-Number**

· **DOT, IMDG, IATA**

UN2922

· **UN proper shipping name**

· **DOT**

Corrosive liquids, toxic, n.o.s. (Acetic acid, glacial, Hydrofluoric acid solution, Nitric acid)

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 8)

· **IMDG, IATA** *CORROSIVE LIQUID, TOXIC, N.O.S. (ACETIC ACID, GLACIAL, HYDROFLUORIC ACID, NITRIC ACID)*

· **Transport hazard class(es)**

· **DOT**



· **Class** *6.1 Toxic substances*
· **Label** *8, 6.1*

· **IMDG**



· **Class** *6.1 Toxic substances*
· **Label** *8/6.1*

· **IATA**



· **Class** *6.1 Toxic substances*
· **Label** *8 (6.1)*

· **Packing group**
· **DOT, IMDG, IATA** *II*

· **Environmental hazards:**
· **Marine pollutant:** *No*

· **Special precautions for user** *Warning: Toxic substances*
· **Poison inhalation hazard:** *Possible*
· **Danger code (Kemler):** *668*
· **EMS Number:** *F-A,S-B*
· **Segregation groups** *Acids*
· **Stowage Category** *B*
· **Stowage Code** *SW2 Clear of living quarters.*

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** *Not applicable.*

· **Transport/Additional information:**

· **DOT**
· **Quantity limitations** *On passenger aircraft/rail: 1 L*
On cargo aircraft only: 5 L

· **IMDG**
· **Limited quantities (LQ)** *1L*

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 9)

· **Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":**

UN 2922 CORROSIVE LIQUIDS, TOXIC, N.O.S. (ACETIC ACID, GLACIAL, HYDROFLUORIC ACID SOLUTION, NITRIC ACID), 8 (6.1), II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Sara**

· **Section 355 (extremely hazardous substances):**

CAS: 7697-37-2	Nitric Acid
CAS: 7664-39-3	Hydrofluoric Acid 49-51% Aqueous Solution

· **Section 313 (Specific toxic chemical listings):**

CAS: 7697-37-2	Nitric Acid
CAS: 7664-39-3	Hydrofluoric Acid 49-51% Aqueous Solution

· **TSCA (Toxic Substances Control Act):**

Nitric Acid

Acetic Acid

Hydrofluoric Acid 49-51% Aqueous Solution

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 11)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 10)

· **Hazard pictograms**



GHS02 GHS05 GHS06

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

Nitric Acid
Hydrofluoric Acid 49-51% Aqueous Solution
Acetic Acid

· **Hazard statements**

Flammable liquid and vapor.
Fatal if swallowed or in contact with skin.
Causes severe skin burns and eye damage.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dusts or mists.
Do not get in eyes, on skin, or on clothing.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Immediately call a poison center/doctor.
If swallowed: Rinse mouth. Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Specific treatment (see on this label).
Take off immediately all contaminated clothing and wash it before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:**

· **Date of preparation / last revision**

11-08-2017: review SDS for accuracy. STN

Creation date for SDS 12-19-2014. STN

11/08/2017 / -

(Contd. on page 12)

Safety Data Sheet
acc. to OSHA HCS

Printing date 11/08/2017

Reviewed on 11/08/2017

Trade name: MAE Solution
(Acid Etch Mixture)

(Contd. of page 11)

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 2: Acute toxicity – Category 2

Acute Tox. 1: Acute toxicity – Category 1

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

US