

# Safety Data Sheet

acc. to OSHA HCS

Printing date 11/16/2017

Reviewed on 11/16/2017

## 1 Identification

- **Product identifier**
- **Trade name:** Phenol / Cyclohexanone  
50% w/w each component
- **Article number:** EXX183
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Aqua Solutions, Inc.  
6913 Highway 225  
DEER PARK, TX 77536  
USA  
800-256-2586
- **Information department:**  
Technical Coordinator  
Sherman Nelson sherman@aquasolutions.org
- **Emergency telephone number:**  
Chemtrec: 800-424-9300  
Canutec: 613-996-6666



## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS06 Skull and crossbones

Acute Tox. 3 H311 Toxic in contact with skin.

Acute Tox. 3 H331 Toxic if inhaled.



GHS08 Health hazard

Muta. 2 H341 Suspected of causing genetic defects.

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS02    GHS05    GHS06    GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

*Phenol*

*Cyclohexanone 99.8%*

· **Hazard statements**

*Flammable liquid and vapor.*

*Harmful if swallowed.*

*Toxic in contact with skin or if inhaled.*

*Causes severe skin burns and eye damage.*

*Suspected of causing genetic defects.*

*May cause damage to organs through prolonged or repeated exposure.*

· **Precautionary statements**

*Obtain special instructions before use.*

*Do not handle until all safety precautions have been read and understood.*

*Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*

*Ground/bond container and receiving equipment.*

*Use explosion-proof electrical/ventilating/lighting/equipment.*

*Use only non-sparking tools.*

*Take precautionary measures against static discharge.*

*Do not breathe dusts or mists.*

*Wash thoroughly after handling.*

*Do not eat, drink or smoke when using this product.*

*Use only outdoors or in a well-ventilated area.*

*Wear protective gloves/protective clothing/eye protection/face protection.*

*If swallowed: Call a poison center/doctor if you feel unwell.*

*If swallowed: Rinse mouth. Do NOT induce vomiting.*

*If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.*

*IF INHALED: Remove person to fresh air and keep comfortable for breathing.*

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*

*Continue rinsing.*

*IF exposed or concerned: Get medical advice/attention.*

*Immediately call a poison center/doctor.*

*Get medical advice/attention if you feel unwell.*

*Specific treatment (see on this label).*

*Take off immediately all contaminated clothing and wash it before reuse.*

*In case of fire: Use for extinction: CO<sub>2</sub>, powder or water spray.*

*Store in a well-ventilated place. Keep container tightly closed.*

*Store in a well-ventilated place. Keep cool.*

*Store locked up.*

*Dispose of contents/container in accordance with local/regional/national/international regulations.*

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- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 108-95-2	Phenol	50.0%
CAS: 108-94-1	Cyclohexanone 99.8%	50.0%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:**  
Immediately remove any clothing soiled by the product.  
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.  
Remove breathing apparatus only after contaminated clothing have been completely removed.  
In case of irregular breathing or respiratory arrest provide artificial respiration.
- **After inhalation:**  
Supply fresh air or oxygen; call for doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**  
Immediately call a doctor.  
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

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## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**  
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Mount respiratory protective device.  
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

CAS: 108-95-2	Phenol	15 ppm
CAS: 108-94-1	Cyclohexanone 99.8%	60 ppm

- **PAC-2:**

CAS: 108-95-2	Phenol	23 ppm
CAS: 108-94-1	Cyclohexanone 99.8%	830 ppm

- **PAC-3:**

CAS: 108-95-2	Phenol	200 ppm
CAS: 108-94-1	Cyclohexanone 99.8%	5000* ppm

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Open and handle receptacle with care.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.  
Keep respiratory protective device available.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

**CAS: 108-95-2 Phenol**

PEL	Long-term value: 19 mg/m <sup>3</sup> , 5 ppm Skin
REL	Long-term value: 19 mg/m <sup>3</sup> , 5 ppm Ceiling limit value: 60* mg/m <sup>3</sup> , 15.6* ppm *15-min; Skin
TLV	Long-term value: 19 mg/m <sup>3</sup> , 5 ppm Skin; BEI

**CAS: 108-94-1 Cyclohexanone 99.8%**

PEL	Long-term value: 200 mg/m <sup>3</sup> , 50 ppm
REL	Long-term value: 100 mg/m <sup>3</sup> , 25 ppm Skin
TLV	Long-term value: 50 mg/m <sup>3</sup> , 20 ppm Skin

- **Ingredients with biological limit values:**

**CAS: 108-95-2 Phenol**

BEI	250 mg/g creatinine LD50 Intraperitoneal: urine Time: end of shift LD50: Phenol with hydrolysis (background, nonspecific)
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**CAS: 108-94-1 Cyclohexanone 99.8%**

BEI	80 mg/L LD50 Intraperitoneal: urine Time: end of shift at end of workweek LD50: 1,2-Cyclohexanediol with hydrolysis (nonspecific, semi-quantitative)
	8 mg/L LD50 Intraperitoneal: urine Time: end of shift LD50: Cyclohexanol with hydrolysis (nonspecific, semi-quantitative)

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

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*Immediately remove all soiled and contaminated clothing.*

*Wash hands before breaks and at the end of work.*

*Store protective clothing separately.*

*Avoid contact with the eyes.*

*Avoid contact with the eyes and skin.*

· **Breathing equipment:**

*In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.*

· **Protection of hands:**



Protective gloves

*The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.*

*Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.*

*Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation*

· **Material of gloves**

*The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.*

· **Penetration time of glove material**

*The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.*

· **Eye protection:**



Tightly sealed goggles

· **Body protection:** Protective work clothing

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

**Form:** Liquid

**Color:** Clear

· **Odor:** Characteristic

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

**Melting point/Melting range:** Undetermined.

**Boiling point/Boiling range:** 153 °C (307.4 °F)

· **Flash point:** 43 °C (109.4 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 420 °C (788 °F)

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· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· <b>Explosion limits:</b>	
<b>Lower:</b>	1.3 Vol %
<b>Upper:</b>	9.5 Vol %
· <b>Vapor pressure at 20 °C (68 °F):</b>	5 hPa (3.8 mm Hg)
· <b>Density at 20 °C (68 °F):</b>	1.0038 g/cm <sup>3</sup> (8.37671 lbs/gal)
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with Water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	100.0 %
<b>VOC content:</b>	100.00 %
	1,003.8 g/l / 8.38 lb/gl
<b>Solids content:</b>	50.0 %
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>		
<b>ATE (Acute Toxicity Estimate)</b>		
Oral	LD50	525 mg/kg (rat)
Dermal	LD50	896 mg/kg (rabbit)
Inhalative	LC50/4 h	6 mg/l

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**CAS: 108-95-2 Phenol**

Oral	LD50	317 mg/kg (rat)
Dermal	LD50	850 mg/kg (rabbit)
Inhalative	LC50/4 h	3 mg/l (ATE)

**CAS: 108-94-1 Cyclohexanone 99.8%**

Oral	LD50	1,535 mg/kg (rat)
Dermal	LD50	948 mg/kg (rabbit)
Inhalative	LC50/4 h	8,000 mg/l (rat)

- **Primary irritant effect:**

- **on the skin:** Caustic effect on skin and mucous membranes.

- **on the eye:**

- Strong caustic effect.

- Strong irritant with the danger of severe eye injury.

- **Sensitization:** No sensitizing effects known.

- **Additional toxicological information:**

- The product shows the following dangers according to internally approved calculation methods for preparations:

- Toxic

- Harmful

- Corrosive

- Irritant

- Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

CAS: 108-95-2	Phenol	3
CAS: 108-94-1	Cyclohexanone 99.8%	3

- **NTP (National Toxicology Program)**

- None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

- None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Additional ecological information:**

- **General notes:**

- Water hazard class 2 (Self-assessment): hazardous for water

- Do not allow product to reach ground water, water course or sewage system.

- Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Danger to drinking water if even small quantities leak into the ground.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

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- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	UN1992
<ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG, IATA</b></li> </ul>	Flammable liquids, toxic, n.o.s. (Cyclohexanone, Phenol) <b>FLAMMABLE LIQUID, TOXIC, N.O.S. (CYCLOHEXANONE, PHENOL)</b>
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT</b></li> </ul>	<div style="display: flex; align-items: center; gap: 10px;"> </div>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	3 Flammable liquids 3, 6.1
<ul style="list-style-type: none"> <li>· <b>IMDG</b></li> </ul>	<div style="display: flex; align-items: center; gap: 10px;"> </div>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	3 Flammable liquids 3/6.1
<ul style="list-style-type: none"> <li>· <b>IATA</b></li> </ul>	<div style="display: flex; align-items: center; gap: 10px;"> </div>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	3 Flammable liquids 3 (6.1)
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	III

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· <b>Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>Special precautions for user</b>	Warning: Flammable liquids
· <b>Danger code (Kemler):</b>	36
· <b>EMS Number:</b>	F-E,S-D
· <b>Stowage Category</b>	A
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>DOT</b>	
· <b>Quantity limitations</b>	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>UN "Model Regulation":</b>	UN 1992 FLAMMABLE LIQUIDS, TOXIC, N.O.S. (CYCLOHEXANONE, PHENOL), 3 (6.1), III

## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

CAS: 108-95-2	Phenol
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· **Section 313 (Specific toxic chemical listings):**

CAS: 108-95-2	Phenol
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· **TSCA (Toxic Substances Control Act):**

Phenol
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Cyclohexanone 99.8%
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· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.
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· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.
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· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.
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· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.
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· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

CAS: 108-95-2	Phenol	D, I
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· **TLV (Threshold Limit Value established by ACGIH)**

CAS: 108-95-2	Phenol	A4
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CAS: 108-94-1	Cyclohexanone 99.8%	A3
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· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02    GHS05    GHS06    GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

*Phenol*

*Cyclohexanone 99.8%*

· **Hazard statements**

*Flammable liquid and vapor.*

*Harmful if swallowed.*

*Toxic in contact with skin or if inhaled.*

*Causes severe skin burns and eye damage.*

*Suspected of causing genetic defects.*

*May cause damage to organs through prolonged or repeated exposure.*

· **Precautionary statements**

*Obtain special instructions before use.*

*Do not handle until all safety precautions have been read and understood.*

*Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*

*Ground/bond container and receiving equipment.*

*Use explosion-proof electrical/ventilating/lighting/equipment.*

*Use only non-sparking tools.*

*Take precautionary measures against static discharge.*

*Do not breathe dusts or mists.*

*Wash thoroughly after handling.*

*Do not eat, drink or smoke when using this product.*

*Use only outdoors or in a well-ventilated area.*

*Wear protective gloves/protective clothing/eye protection/face protection.*

*If swallowed: Call a poison center/doctor if you feel unwell.*

*If swallowed: Rinse mouth. Do NOT induce vomiting.*

*If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.*

*IF INHALED: Remove person to fresh air and keep comfortable for breathing.*

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*

*Continue rinsing.*

*IF exposed or concerned: Get medical advice/attention.*

*Immediately call a poison center/doctor.*

*Get medical advice/attention if you feel unwell.*

*Specific treatment (see on this label).*

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Take off immediately all contaminated clothing and wash it before reuse.  
 In case of fire: Use for extinction: CO<sub>2</sub>, powder or water spray.  
 Store in a well-ventilated place. Keep container tightly closed.  
 Store in a well-ventilated place. Keep cool.  
 Store locked up.  
 Dispose of contents/container in accordance with local/regional/national/international regulations.  
 · **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:**

· **Date of preparation / last revision**

11-16-2017: review SDS for accuracy. STN

Creation date for SDS 11-10-2014. STN

11/16/2017 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Acute Tox. 3: Acute toxicity – Category 3

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Muta. 2: Germ cell mutagenicity – Category 2

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2