

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

## 1 Identification

- **Product identifier**
- **Trade name:** Phthalic Anhydride-Imidazole-Pyridine Solution
- **Article number:** SPX396
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Aqua Solutions, Inc.  
6913 Highway 225  
DEER PARK, TX 77536  
USA  
800-256-2586
- **Information department:**  
Technical Coordinator  
Sherman Nelson [shermann@aquasolutions.org](mailto:shermann@aquasolutions.org)  
Technical Coordinator  
Sherman Nelson [shermann@aquasolutions.org](mailto:shermann@aquasolutions.org)
- **Emergency telephone number:**  
Chemtrec: 800-424-9300  
Canutec: 613-996-6666



## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Sensitization - Respiratory 1

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carcinogenicity 2

H351 Suspected of causing cancer.

Toxic to Reproduction 1A

H360 May damage fertility or the unborn child.



GHS05 Corrosion

Eye Damage 1

H318 Causes serious eye damage.



GHS07

Acute Toxicity - Oral 4

H302 Harmful if swallowed.

Acute Toxicity - Dermal 4

H312 Harmful in contact with skin.

Acute Toxicity - Inhalation 4

H332 Harmful if inhaled.

Skin Irritation 2

H315 Causes skin irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

(Contd. on page 2)

US

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 1)

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

*Pyridine*

*Phthalic Anhydride*

*Imidazole, Certified*

· **Hazard statements**

*Highly flammable liquid and vapor.*

*Harmful if swallowed, in contact with skin or if inhaled.*

*Causes skin irritation.*

*Causes serious eye damage.*

*May cause allergy or asthma symptoms or breathing difficulties if inhaled.*

*May cause an allergic skin reaction.*

*Suspected of causing cancer.*

*May damage fertility or the unborn child.*

· **Precautionary statements**

*Obtain special instructions before use.*

*Do not handle until all safety precautions have been read and understood.*

*Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*

*Keep container tightly closed.*

*Ground/bond container and receiving equipment.*

*Use explosion-proof electrical/ventilating/lighting/equipment.*

*Use only non-sparking tools.*

*Take precautionary measures against static discharge.*

*Avoid breathing dust/fume/gas/mist/vapors/spray*

*Wash thoroughly after handling.*

*Do not eat, drink or smoke when using this product.*

*Use only outdoors or in a well-ventilated area.*

*Contaminated work clothing must not be allowed out of the workplace.*

*Wear protective gloves/protective clothing/eye protection/face protection.*

*[In case of inadequate ventilation] wear respiratory protection.*

*If swallowed: Call a poison center/doctor if you feel unwell.*

*If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.*

*IF INHALED: Remove person to fresh air and keep comfortable for breathing.*

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*

*Continue rinsing.*

*Immediately call a poison center/doctor.*

*IF exposed or concerned: Get medical advice/attention.*

*Specific treatment (see on this label).*

*Rinse mouth.*

*Take off contaminated clothing and wash it before reuse.*

*If skin irritation or rash occurs: Get medical advice/attention.*

*If experiencing respiratory symptoms: Call a poison center/doctor.*

*Wash contaminated clothing before reuse.*

(Contd. on page 3)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 2)

*In case of fire: Use CO<sub>2</sub>, powder or water spray to extinguish.*

*Store in a well-ventilated place. Keep cool.*

*Store locked up.*

*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = \*3

Fire = 3

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

## 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 110-86-1	Pyridine	84.026%
CAS: 85-44-9	Phthalic Anhydride	13.977%
CAS: 288-32-4	Imidazole, Certified	1.997%

## 4 First-aid measures

· **Description of first aid measures**

· **General information:**

*Immediately remove any clothing soiled by the product.*

*Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.*

· **After inhalation:**

*Supply fresh air and to be sure call for a doctor.*

*In case of unconsciousness place patient stably in side position for transportation.*

· **After skin contact:** *Immediately wash with water and soap and rinse thoroughly.*

· **After eye contact:** *Rinse opened eye for several minutes under running water. Then consult a doctor.*

· **After swallowing:** *Immediately call a doctor.*

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** *No further relevant information available.*

· **Indication of any immediate medical attention and special treatment needed**

*No further relevant information available.*

US

(Contd. on page 4)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 3)

## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**  
Dilute with plenty of water.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

CAS: 110-86-1	Pyridine	3 ppm
CAS: 85-44-9	Phthalic Anhydride	18 mg/m <sup>3</sup>
CAS: 288-32-4	Imidazole, Certified	0.66 mg/m <sup>3</sup>

- **PAC-2:**

CAS: 110-86-1	Pyridine	19 ppm
CAS: 85-44-9	Phthalic Anhydride	56 mg/m <sup>3</sup>
CAS: 288-32-4	Imidazole, Certified	7.3 mg/m <sup>3</sup>

- **PAC-3:**

CAS: 110-86-1	Pyridine	3600* ppm
CAS: 85-44-9	Phthalic Anhydride	10,000 mg/m <sup>3</sup>
CAS: 288-32-4	Imidazole, Certified	44 mg/m <sup>3</sup>

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Open and handle receptacle with care.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.

(Contd. on page 5)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 4)

Protect against electrostatic charges.

Keep respiratory protective device available.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** Store in a cool location.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:**

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

**CAS: 110-86-1 Pyridine**

PEL Long-term value: 15 mg/m<sup>3</sup>, 5 ppm

REL Long-term value: 15 mg/m<sup>3</sup>, 5 ppm

TLV Long-term value: 1 ppm

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· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the skin.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 6)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 5)

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

## 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

<b>Form:</b>	Liquid
<b>Color:</b>	Brown
<b>Odor:</b>	Pyridine
<b>Odor threshold:</b>	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	115 °C (239 °F)

- **Flash point:** 17 °C (62.6 °F)

- **Flammability (solid, gaseous):** Highly flammable.

- **Auto igniting:** 550 °C (1,022 °F)

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Product is not selfigniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- **Explosion limits:**

<b>Lower:</b>	1.7 Vol %
<b>Upper:</b>	10.6 Vol %

- **Vapor pressure at 20 °C (68 °F):** 20 hPa (15 mm Hg)

- **Density at 20 °C (68 °F):** 1.0517 g/cm<sup>3</sup> (8.77644 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

**Water:** Fully miscible.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

**Dynamic:** Not determined.

(Contd. on page 7)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

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Solution**

(Contd. of page 6)

<b>Kinematic:</b>	Not determined.
<b>· Solvent content:</b>	
<b>VOC content:</b>	0.00 % 0.0 g/l / 0.00 lb/gal
<b>Solids content:</b>	16.0 %
<b>· Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

<b>ATE (Acute Toxicity Estimate)</b>		
Oral	LD50	500 mg/kg
Dermal	LD50	1,309 mg/kg
Inhalative	LC50/4h	13.1 mg/l

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:**

Sensitization possible through inhalation.  
Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
Harmful  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

CAS: 110-86-1	Pyridine	2B
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- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

US

(Contd. on page 8)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

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**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 7)

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Must not reach bodies of water or drainage ditch undiluted or unneutralized.  
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## 14 Transport information

- |                                     |  |
|-------------------------------------|--|
| <b>· UN-Number</b>                  | UN2924   |
| <b>· DOT, IMDG, IATA</b>            |  |
| <b>· UN proper shipping name</b>    | Flammable liquids, corrosive, n.o.s. (Pyridine, Phthalic Anhydride, Imidazole) |
| <b>· DOT</b>                        |  |
| <b>· IMDG, IATA</b>                 | FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Pyridine, Phthalic Anhydride, Imidazole)  |
| <b>· Transport hazard class(es)</b> |  |
| <b>· DOT</b>                        |  |
|                                     |  |
| <b>· Class</b>                      | 3 Flammable liquids  |

(Contd. on page 9)

US



# Safety Data Sheet



acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 8)

· <b>Label</b>	3, 8
· <b>IMDG</b>	
	
· <b>Class</b>	3 Flammable liquids
· <b>Label</b>	3/8
· <b>IATA</b>	
	
· <b>Class</b>	3 Flammable liquids
· <b>Label</b>	3 (8)
· <b>Packing group</b>	
· <b>DOT, IMDG, IATA</b>	II
· <b>Environmental hazards:</b>	Not applicable.
· <b>Special precautions for user</b>	Warning: Flammable liquids
· <b>Hazard identification number (Kemler code):</b>	338
· <b>EMS Number:</b>	F-E,S-C
· <b>Segregation groups</b>	(SGG1) Acids, (SGG18) alkalis
· <b>Stowage Category</b>	B
· <b>Stowage Code</b>	SW2 Clear of living quarters.
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>DOT</b>	
· <b>Quantity limitations</b>	On passenger aircraft/rail: 1 L On cargo aircraft only: 5 L
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	1L
· <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· <b>UN "Model Regulation":</b>	UN 2924 FLAMMABLE LIQUID, CORROSIVE, N.O.S. (PYRIDINE, PHTHALIC ANHYDRIDE, IMIDAZOLE), 3 (8), II

## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**  
No further relevant information available.

(Contd. on page 10)

US

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 9)

· **Sara**· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

CAS: 110-86-1 Pyridine

CAS: 85-44-9 Phthalic Anhydride

· **TSCA (Toxic Substances Control Act):**

Pyridine

ACTIVE

Phthalic Anhydride

ACTIVE

Imidazole, Certified

ACTIVE

· **Hazardous Air Pollutants**

CAS: 85-44-9 Phthalic Anhydride

· **Proposition 65**· **Chemicals known to cause cancer:**

CAS: 110-86-1 Pyridine

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

CAS: 110-86-1 Pyridine

A3

CAS: 85-44-9 Phthalic Anhydride

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).· **Hazard pictograms**

GHS02

GHS05

GHS07

GHS08

· **Signal word** Danger· **Hazard-determining components of labeling:**

Pyridine

Phthalic Anhydride

Imidazole, Certified

· **Hazard statements**

Highly flammable liquid and vapor.

Harmful if swallowed, in contact with skin or if inhaled.

(Contd. on page 11)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

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**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 10)

*Causes skin irritation.*

*Causes serious eye damage.*

*May cause allergy or asthma symptoms or breathing difficulties if inhaled.*

*May cause an allergic skin reaction.*

*Suspected of causing cancer.*

*May damage fertility or the unborn child.*

· **Precautionary statements**

*Obtain special instructions before use.*

*Do not handle until all safety precautions have been read and understood.*

*Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*

*Keep container tightly closed.*

*Ground/bond container and receiving equipment.*

*Use explosion-proof electrical/ventilating/lighting/equipment.*

*Use only non-sparking tools.*

*Take precautionary measures against static discharge.*

*Avoid breathing dust/fume/gas/mist/vapors/spray*

*Wash thoroughly after handling.*

*Do not eat, drink or smoke when using this product.*

*Use only outdoors or in a well-ventilated area.*

*Contaminated work clothing must not be allowed out of the workplace.*

*Wear protective gloves/protective clothing/eye protection/face protection.*

*[In case of inadequate ventilation] wear respiratory protection.*

*If swallowed: Call a poison center/doctor if you feel unwell.*

*If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.*

*IF INHALED: Remove person to fresh air and keep comfortable for breathing.*

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*

*Continue rinsing.*

*Immediately call a poison center/doctor.*

*IF exposed or concerned: Get medical advice/attention.*

*Specific treatment (see on this label).*

*Rinse mouth.*

*Take off contaminated clothing and wash it before reuse.*

*If skin irritation or rash occurs: Get medical advice/attention.*

*If experiencing respiratory symptoms: Call a poison center/doctor.*

*Wash contaminated clothing before reuse.*

*In case of fire: Use CO<sub>2</sub>, powder or water spray to extinguish.*

*Store in a well-ventilated place. Keep cool.*

*Store locked up.*

*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

\* **16 Other information**

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· **Department issuing SDS:** Environment protection department.

· **Contact:**

*Date of Preparation / Last Revision:*

· **Date of preparation / last revision**

*Revision 1.2, 05/31/2024: Reviewed SDS for accuracy. MH/STN*

*Creation date for SDS 10-21-2014. STN*

*05/31/2024*

(Contd. on page 12)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/31/2024

Reviewed on 05/31/2024

**Trade name: Phthalic Anhydride-Imidazole-Pyridine  
Solution**

(Contd. of page 11)

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
NIOSH: National Institute for Occupational Safety  
OSHA: Occupational Safety & Health  
TLV: Threshold Limit Value  
PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit  
Flammable Liquids 2: Flammable liquids – Category 2  
Acute Toxicity - Oral 4: Acute toxicity – Category 4  
Skin Irritation 2: Skin corrosion/irritation – Category 2  
Eye Damage 1: Serious eye damage/eye irritation – Category 1  
Sensitization - Respiratory 1: Respiratory sensitisation – Category 1  
Sensitization - Skin 1: Skin sensitisation – Category 1  
Carcinogenicity 2: Carcinogenicity – Category 2  
Toxic to Reproduction 1A: Reproductive toxicity – Category 1A

· **\* Data compared to the previous version altered.**

US