Printing date 05/13/2024 Reviewed on 05/13/2024

1 Identification

· Product identifier

· Trade name: n-Hexane, 99.8%

· Article number: H1957

• CAS Number: 110-54-3

• **EC number:** 203-777-6

• Index number: 601-037-00-0

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier: Aqua Solutions, Inc. 6913 Highway 225 DEER PARK, TX 77536 USA 800-256-2586

· Information department:

Technical Coordinator

Sherman Nelson shermann@aquasolutions.org

· Emergency telephone number: Chemtrec: 800-424-9300 Canutec: 613-996-6666



· Classification of the substance or mixture



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Toxic to Reproduction 2 H361 Suspected of damaging fertility or the unborn child. Specific Target Organ Toxicity - Repeated Exposure 2 H373 May cause damage to organs through prolonged or repeated exposure.

Aspiration Hazard 1 H304 May be fatal if swallowed and enters airways.



GHS07

Skin Irritation 2 H315 Causes skin irritation.

Specific Target Organ Toxicity - Single Exposure 3 H336 May cause drowsiness or dizziness.

- · Label elements
- · GHS label elements The substance is classified and labeled according to the Globally Harmonized System (GHS). (Contd. on page 2)

AQUA SOLUTIONS

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

(Contd. of page 1)

· Hazard pictograms







· Signal word Danger

· Hazard statements

Highly flammable liquid and vapor.

Causes skin irritation.

Suspected of damaging fertility or the unborn child.

May cause drowsiness or dizziness.

May cause damage to organs through prolonged or repeated exposure.

May be fatal if swallowed and enters airways.

· Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Immediately call a poison center/doctor.

Specific treatment (see on this label).

Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF exposed or concerned: Get medical advice/attention.

Call a poison center/doctor if you feel unwell.

Get medical advice/attention if you feel unwell.

Take off contaminated clothing and wash it before reuse.

If skin irritation occurs: Get medical advice/attention.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 1Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 1Fire = 3Reactivity = 0

(Contd. on page 3)

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

(Contd. of page 2)

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.

· vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Substances

· CAS No. Description CAS: 110-54-3 Hexane · Identification number(s) · EC number: 203-777-6 · Index number: 601-037-00-0

4 First-aid measures

- · Description of first aid measures
- · General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- · After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water.
- · After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

(Contd. on page 4)

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Trade name: n-Hexane, 99.8%

(Contd. of page 3)

See Section 13 for disposal information.

- · Protective Action Criteria for Chemicals
- **PAC-1**: 260 ppm • **PAC-2**: 2900* ppm
- · PAC-3: 8600** ppm

7 Handling and storage

- · Handling:
- · Precautions for safe handling No special precautions are necessary if used correctly.
- · Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Store in a cool location.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see section 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

CAS: 110-54-3 Hexane

PEL Long-term value: 1800 mg/m³, 500 ppm REL Long-term value: 180 mg/m³, 50 ppm

TLV Long-term value: 50 ppm

Skin; BEI

· Ingredients with biological limit values:

CAS: 110-54-3 Hexane

BEI 0.5 mg/L

LD50 Intraperitoneal: urine

Time: end of shift

LD50: 2.5-Hexanedione without hydrolysis

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the skin.

Avoid contact with the eyes and skin.

(Contd. on page 5)

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

(Contd. of page 4)

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· **Body protection:** Protective work clothing

•	TO 7	, ,	* • :	
u.	Physical	andc	homical	properties

· Information on basic physical and o · General Information	chemical properties	
· Appearance:		
Form:	Liquid	
Color:	Colorless	
· Odor:	Sweetish	
· Odor threshold:	Not determined.	
· pH-value:	Not determined.	
· Change in condition		
Melting point/Melting range:	-95 °C (-139 °F)	
Boiling point/Boiling range:	69 °C (156.2 °F)	
· Flash point:	-26 °C (-14.8 °F)	
· Flammability (solid, gaseous):	Highly flammable.	
· Auto igniting:	240 °C (464 °F)	
· Decomposition temperature:	Not determined.	
· Ignition temperature:	Not determined.	
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.	
· Explosion limits:		
Lower:	1.2 Vol %	

(Contd. on page 6)

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

	(Contd. of p	page
Upper:	7.7 Vol %	
· Vapor pressure at 20 °C (68 °F):	160 hPa (120 mm Hg)	
· Vapor pressure at 50 °C (122 °F):	540 hPa (405 mm Hg)	
· Density at 20 °C (68 °F):	0.659 g/cm³ (5.49936 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water at 20 °C (68 °F):	0.1 g/l	
· Partition coefficient (n-octanol/wate	r): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: No irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:
- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer) Substance is not listed.
- · NTP (National Toxicology Program) Substance is not listed.
- · OSHA-Ca (Occupational Safety & Health Administration) Substance is not listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.

(Contd. on page 7)

Reviewed on 05/13/2024 Printing date 05/13/2024

Trade name: n-Hexane, 99.8%

(Contd. of page 6)

- · Additional ecological information:
- · General notes:

Water hazard class 3 (Assessment by list): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information

- · UN-Number
- · DOT, IMDG, IATA

UN1208

Hexanes

- · UN proper shipping name
- $\cdot DOT$

· IMDG

HEXANES, MARINE POLLUTANT

 \cdot IATA **HEXANES**

- · Transport hazard class(es)
- $\cdot DOT$



· Class

3 Flammable liquids

· Label

 \cdot IMDG





· Class

3 Flammable liquids

· Label

 \cdot IATA



· Class

3 Flammable liquids

(Contd. on page 8)

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

	(Contd. of pag
Label	3
Packing group	
DOT, IMDG, IATA	II
Environmental hazards:	Environmentally hazardous substance, liquid; Marine Pollutant
Marine pollutant:	No
_	Symbol (fish and tree)
Special precautions for user	Warning: Flammable liquids
Hazard identification number (Kemler code):	
EMS Number:	F-E,S-D
Stowage Category	E
Transport in bulk according to Annex II of	
MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: 5 L
	On cargo aircraft only: 60 L
Hazardous substance:	5000 lbs, 2270 kg
· IMDG	
Limited quantities (LQ)	1L
Excepted quantities $(\widetilde{E}Q)$	Code: E2
·	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
UN "Model Regulation":	UN 1208 HEXANES, 3, II

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Sara
- · Section 355 (extremely hazardous substances): Substance is not listed.
- · Section 313 (Specific toxic chemical listings): Substance is listed.
- · TSCA (Toxic Substances Control Act): ACTIVE
- · Hazardous Air Pollutants Substance is listed.
- · Proposition 65
- · Chemicals known to cause cancer: Substance is not listed.
- · Chemicals known to cause reproductive toxicity for females: Substance is not listed.
- · Chemicals known to cause reproductive toxicity for males: Substance is listed.
- · Chemicals known to cause developmental toxicity: Substance is not listed.
- · Carcinogenic categories
- · EPA (Environmental Protection Agency) II
- · TLV (Threshold Limit Value) Substance is not listed.
- · NIOSH-Ca (National Institute for Occupational Safety and Health) Substance is not listed.
- GHS label elements The substance is classified and labeled according to the Globally Harmonized System (GHS). (Contd. on page 9)

(Contd. of page 8)

Safety Data Sheet acc. to OSHA HCS

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

· Hazard pictograms







GHS02

GHS07 G

· Signal word Danger

· Hazard statements

Highly flammable liquid and vapor.

Causes skin irritation.

Suspected of damaging fertility or the unborn child.

May cause drowsiness or dizziness.

May cause damage to organs through prolonged or repeated exposure.

May be fatal if swallowed and enters airways.

· Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Immediately call a poison center/doctor.

Specific treatment (see on this label).

Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF exposed or concerned: Get medical advice/attention.

Call a poison center/doctor if you feel unwell.

Get medical advice/attention if you feel unwell.

 ${\it Take~off~contaminated~clothing~and~wash~it~before~reuse.}$

If skin irritation occurs: Get medical advice/attention.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact:

Date of Preparation / Last Revision:

· Date of preparation / last revision

Revision 1.2, 05/13/2024: Reviewed SDS for accuracy. MH/STN

(Contd. on page 10)

Printing date 05/13/2024 Reviewed on 05/13/2024

Trade name: n-Hexane, 99.8%

(Contd. of page 9)

Creation date for SDS 08-18-2016. STN 05/13/2024

· Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit BEI: Biological Exposure Limit

Flammable Liquids 2: Flammable liquids – Category 2 Skin Irritation 2: Skin corrosion/irritation – Category 2

Toxic to Reproduction 2: Reproductive toxicity – Category 2

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2

Aspiration Hazard 1: Aspiration hazard – Category 1

* * Data compared to the previous version altered.

-US