

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/29/2017

Reviewed on 11/29/2017

1 Identification

- **Product identifier**
- **Trade name:** Cyclohexanone / Ethyl Acetate 50/50
- **Article number:** LEI001
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Aqua Solutions, Inc.
6913 Highway 225
DEER PARK, TX 77536
USA
800-256-2586
- **Information department:**
Technical Coordinator
Sherman Nelson sherman@aquasolutions.org
- **Emergency telephone number:**
Chemtrec: 800-424-9300
Canutec: 613-996-6666



2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS07

Acute Tox. 4 H312 Harmful in contact with skin.

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Danger

- **Hazard-determining components of labeling:**

Cyclohexanone 99.8%

Ethyl Acetate

- **Hazard statements**

Highly flammable liquid and vapor.

Harmful in contact with skin.

Causes serious eye irritation.

May cause drowsiness or dizziness.

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· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Call a poison center/doctor if you feel unwell.

Specific treatment (see on this label).

If eye irritation persists: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

In case of fire: Use for extinction: CO₂, powder or water spray.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**

| | | |
|------------|---|----------------|
| HEALTH | 2 | Health = 2 |
| FIRE | 3 | Fire = 3 |
| REACTIVITY | 0 | Reactivity = 0 |

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

| | | |
|---------------|---------------------|---------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 51.351% |
| CAS: 141-78-6 | Ethyl Acetate | 48.649% |

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4 First-aid measures

- **Description of first aid measures**
- **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

| | | |
|---------------|---------------------|-----------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 60 ppm |
| CAS: 141-78-6 | Ethyl Acetate | 1,200 ppm |

- **PAC-2:**

| | | |
|---------------|---------------------|-----------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 830 ppm |
| CAS: 141-78-6 | Ethyl Acetate | 1,700 ppm |

- **PAC-3:**

| | | |
|---------------|---------------------|-----------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 5000* ppm |
|---------------|---------------------|-----------|

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10000** ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

CAS: 108-94-1 Cyclohexanone 99.8%

PEL Long-term value: 200 mg/m³, 50 ppm

REL Long-term value: 100 mg/m³, 25 ppm

Skin

TLV Long-term value: 50 mg/m³, 20 ppm

Skin

CAS: 141-78-6 Ethyl Acetate

PEL Long-term value: 1400 mg/m³, 400 ppm

REL Long-term value: 1400 mg/m³, 400 ppm

TLV Long-term value: 1440 mg/m³, 400 ppm

· **Ingredients with biological limit values:**

CAS: 108-94-1 Cyclohexanone 99.8%

BEI 80 mg/L

LD50 Intraperitoneal: urine

Time: end of shift at end of workweek

LD50: 1,2-Cyclohexanediol with hydrolysis (nonspecific, semi-quantitative)

8 mg/L

LD50 Intraperitoneal: urine

Time: end of shift

LD50: Cyclohexanol with hydrolysis (nonspecific, semi-quantitative)

- **Additional information:** The lists that were valid during the creation were used as basis.

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- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

| | |
|------------------------|-----------------|
| Form: | Liquid |
| Color: | Clear |
| Odor: | Organic |
| Odor threshold: | Not determined. |

- **pH-value:** Not determined.

- **Change in condition**

| | |
|-------------------------------------|------------------|
| Melting point/Melting range: | Undetermined. |
| Boiling point/Boiling range: | 77 °C (170.6 °F) |

- **Flash point:** -1 °C (30.2 °F)

- **Flammability (solid, gaseous):** Not applicable.

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| | |
|--|--|
| · Ignition temperature: | 420 °C (788 °F) |
| · Decomposition temperature: | Not determined. |
| · Auto igniting: | Product is not selfigniting. |
| · Danger of explosion: | Product is not explosive. However, formation of explosive air/vapor mixtures are possible. |
| · Explosion limits: | |
| Lower: | 1.3 Vol % |
| Upper: | 11.5 Vol % |
| · Vapor pressure at 20 °C (68 °F): | 97 hPa (72.8 mm Hg) |
| · Density at 20 °C (68 °F): | 0.925 g/cm ³ (7.71913 lbs/gal) |
| · Relative density | Not determined. |
| · Vapor density | Not determined. |
| · Evaporation rate | Not determined. |
| · Solubility in / Miscibility with Water: | Not miscible or difficult to mix. |
| · Partition coefficient (n-octanol/water): | Not determined. |
| · Viscosity: | |
| Dynamic: | Not determined. |
| Kinematic: | Not determined. |
| · Solvent content: | |
| Organic solvents: | 100.0 % |
| VOC content: | 100.00 % |
| | 925.0 g/l / 7.72 lb/gl |
| Solids content: | 0.0 % |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

| | | |
|---|------|-------------------|
| · LD/LC50 values that are relevant for classification: | | |
| ATE (Acute Toxicity Estimate) | | |
| Oral | LD50 | 2,989 mg/kg (rat) |

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| | | |
|------------|----------|----------------------|
| Dermal | LD50 | 1,846 mg/kg (rabbit) |
| Inhalative | LC50/4 h | 3,289 mg/l (rat) |

CAS: 108-94-1 Cyclohexanone 99.8%

| | | |
|------------|----------|--------------------|
| Oral | LD50 | 1,535 mg/kg (rat) |
| Dermal | LD50 | 948 mg/kg (rabbit) |
| Inhalative | LC50/4 h | 8,000 mg/l (rat) |

· **Primary irritant effect:**

· **on the skin:** No irritant effect.

· **on the eye:** Irritating effect.

· **Sensitization:** No sensitizing effects known.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

CAS: 108-94-1 Cyclohexanone 99.8%

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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

| | |
|--|--|
| <ul style="list-style-type: none"> · UN-Number · DOT, IMDG, IATA | <p style="margin-left: 20px;">UN1993</p> |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG, IATA | <p style="margin-left: 20px;">Flammable liquids, n.o.s. (Ethyl acetate, Cyclohexanone) FLAMMABLE LIQUID, N.O.S. (ETHYL ACETATE, CYCLOHEXANONE)</p> |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT | <p style="margin-left: 20px;">3 Flammable liquids</p> |
| <ul style="list-style-type: none"> · Class · Label | <p style="margin-left: 20px;">3</p> |
| <ul style="list-style-type: none"> · IMDG, IATA | <p style="margin-left: 20px;">3 Flammable liquids</p> |
| <ul style="list-style-type: none"> · Class · Label | <p style="margin-left: 20px;">3</p> |
| <ul style="list-style-type: none"> · Packing group · DOT, IMDG, IATA | <p style="margin-left: 20px;">II</p> |
| <ul style="list-style-type: none"> · Environmental hazards: | <p style="margin-left: 20px;">Not applicable.</p> |
| <ul style="list-style-type: none"> · Special precautions for user · Danger code (Kemler): · EMS Number: · Stowage Category | <p style="margin-left: 20px;">Warning: Flammable liquids 33 F-E,<u>S-E</u> B</p> |
| <ul style="list-style-type: none"> · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | <p style="margin-left: 20px;">Not applicable.</p> |
| <ul style="list-style-type: none"> · Transport/Additional information: · DOT · Quantity limitations | <p style="margin-left: 20px;">On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L</p> |
| <ul style="list-style-type: none"> · IMDG · Limited quantities (LQ) | <p style="margin-left: 20px;">1L</p> |

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· **Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":**

UN 1993 FLAMMABLE LIQUIDS, N.O.S. (ETHYL ACETATE, CYCLOHEXANONE), 3, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

Cyclohexanone 99.8%

Ethyl Acetate

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

CAS: 108-94-1 Cyclohexanone 99.8%

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Cyclohexanone 99.8%

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Ethyl Acetate

- **Hazard statements**

Highly flammable liquid and vapor.

Harmful in contact with skin.

Causes serious eye irritation.

May cause drowsiness or dizziness.

- **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Call a poison center/doctor if you feel unwell.

Specific treatment (see on this label).

If eye irritation persists: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

In case of fire: Use for extinction: CO2, powder or water spray.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.

- **Contact:**

- **Date of preparation / last revision**

11-29-2017: review SDS for accuracy. STN

Creation date for SDS 10-13-2015 STN

11/29/2017 / -

- **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

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LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Acute Tox. 4: Acute toxicity – Category 4
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

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