

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/17/2024

Reviewed on 06/17/2024

1 Identification

- **Product identifier**
- **Trade name:** Cyclohexylamine
0.055 Normal in Ethanol
- **Article number:** SPX387
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Aqua Solutions, Inc.
6913 Highway 225
DEER PARK, TX 77536
USA
800-256-2586
- **Information department:**
Technical Coordinator
Sherman Nelson shermann@aquasolutions.org
- **Emergency telephone number:**
Chemtrec: 800-424-9300
Canutec: 613-996-6666



2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 1

H224 Extremely flammable liquid and vapor.



GHS08 Health hazard

Toxic to Reproduction 2

H361 Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity - Single Exposure 2 H371 May cause damage to the central nervous system and the visual organs.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
Methanol
cyclohexylamine
- **Hazard statements**
Extremely flammable liquid and vapor.
Suspected of damaging fertility or the unborn child.
May cause damage to the central nervous system and the visual organs.

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· **Precautionary statements**

- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Keep container tightly closed.
- Ground/bond container and receiving equipment.
- Use explosion-proof electrical/ventilating/lighting/equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.
- Do not breathe dust/fume/gas/mist/vapors/spray.
- Wash thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Wear protective gloves/protective clothing/eye protection/face protection.
- If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- IF exposed or concerned: Get medical advice/attention.
- In case of fire: Use CO₂, powder or water spray to extinguish.
- Store in a well-ventilated place. Keep cool.
- Store locked up.
- Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 0
 Fire = 4
 Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH	1	Health = *1
FIRE	4	Fire = 4
REACTIVITY	0	Reactivity = 0

· **Other hazards**

- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 64-17-5	Ethyl Alcohol, Absolute 200 Proof	89.379%
CAS: 67-56-1	Methanol	4.965%
CAS: 67-63-0	Isopropanol	4.965%
CAS: 108-91-8	cyclohexylamine	0.69%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.

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- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

CAS: 64-17-5	Ethyl Alcohol, Absolute 200 Proof	1,800 ppm
CAS: 67-56-1	Methanol	530 ppm
CAS: 67-63-0	Isopropanol	400 ppm
CAS: 108-91-8	cyclohexylamine	1.8 ppm

- **PAC-2:**

CAS: 64-17-5	Ethyl Alcohol, Absolute 200 Proof	3300* ppm
CAS: 67-56-1	Methanol	2,100 ppm
CAS: 67-63-0	Isopropanol	2000* ppm
CAS: 108-91-8	cyclohexylamine	8.6 ppm

- **PAC-3:**

CAS: 64-17-5	Ethyl Alcohol, Absolute 200 Proof	15000* ppm
CAS: 67-56-1	Methanol	7200* ppm

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CAS: 67-63-0	Isopropanol	12000** ppm
CAS: 108-91-8	cyclohexylamine	30 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
*Ensure good ventilation/exhaustion at the workplace.
 Open and handle receptacle with care.
 Prevent formation of aerosols.*
- **Information about protection against explosions and fires:**
*Keep ignition sources away - Do not smoke.
 Protect against electrostatic charges.
 Keep respiratory protective device available.*
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** *Store in a cool location.*
- **Information about storage in one common storage facility:** *Not required.*
- **Further information about storage conditions:**
*Keep receptacle tightly sealed.
 Do not gas tight seal receptacle.
 Store in cool, dry conditions in well sealed receptacles.
 Protect from heat and direct sunlight.*
- **Specific end use(s)** *No further relevant information available.*

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** *No further data; see section 7.*
- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

CAS: 64-17-5 Ethyl Alcohol, Absolute 200 Proof

PEL Long-term value: 1900 mg/m³, 1000 ppm

REL Long-term value: 1900 mg/m³, 1000 ppm

TLV Short-term value: 1000 ppm

A3

CAS: 67-56-1 Methanol

PEL Long-term value: 260 mg/m³, 200 ppm

REL Short-term value: 325 mg/m³, 250 ppm

Long-term value: 260 mg/m³, 200 ppm

Skin

TLV Short-term value: 250 ppm

Long-term value: 200 ppm

Skin; BEIc

CAS: 67-63-0 Isopropanol

PEL Long-term value: 980 mg/m³, 400 ppm

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REL	Short-term value: 1225 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
TLV	Short-term value: 400 ppm Long-term value: 200 ppm BEI, A4
CAS: 108-91-8 cyclohexylamine	
REL	Long-term value: 40 mg/m ³ , 10 ppm
TLV	Long-term value: 10 ppm A4
· Ingredients with biological limit values:	
CAS: 67-56-1 Methanol	
BEI	15 mg/L LD50 Intraperitoneal: urine Time: end of shift LD50: Methanol (background, nonspecific)
CAS: 67-63-0 Isopropanol	
BEI	40 mg/L LD50 Intraperitoneal: urine Time: end of shift at end of workweek LD50: Acetone (background, nonspecific)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**

Tightly sealed goggles

· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**· **General Information**· **Appearance:**

Form:	Liquid
Color:	Colorless
Odor:	Alcohol-like
Odor threshold:	Not determined.

· **pH-value:** Not determined.· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	<35 °C (<95 °F)

· **Flash point:** 11 °C (51.8 °F)· **Flammability (solid, gaseous):** Not applicable.· **Auto igniting:** 425 °C (797 °F)· **Decomposition temperature:** Not determined.· **Ignition temperature:** Product is not selfigniting.· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.· **Explosion limits:**

Lower:	3.5 Vol %
Upper:	19 Vol %

· **Vapor pressure at 20 °C (68 °F):** 59 hPa (44.3 mm Hg)· **Density at 20 °C (68 °F):** 0.79038 g/cm³ (6.59572 lbs/gal)· **Relative density** Not determined.· **Vapor density** Not determined.· **Evaporation rate** Not determined.· **Solubility in / Miscibility with**· **Water:** Not miscible or difficult to mix.· **Partition coefficient (n-octanol/water):** Not determined.· **Viscosity:**

Dynamic:	Not determined.
Kinematic:	Not determined.

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· **Solvent content:**
Organic solvents: 99.3 %
VOC content: 99.31 %
784.9 g/l / 6.55 lb/gal

Solids content: 0.7 %

· **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**

· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)

Oral	LD50	2,014 mg/kg
Dermal	LD50	6,042 mg/kg
Inhalative	LC50/4h	60.4 mg/l

· **Primary irritant effect:**

· **on the skin:** No irritant effect.

· **on the eye:** No irritating effect.

· **Sensitization:** No sensitizing effects known.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

CAS: 64-17-5	Ethyl Alcohol, Absolute 200 Proof	1
CAS: 67-63-0	Isopropanol	3

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

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12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT, IMDG, IATA** UN1993
- **UN proper shipping name**
- **DOT** *Flammable liquids, n.o.s. (Ethanol, Methanol, Isopropanol , cyclohexylamine)*
- **IMDG, IATA** *FLAMMABLE LIQUID, N.O.S. (Ethanol, Methanol, Isopropanol , cyclohexylamine)*
- **Transport hazard class(es)**
- **DOT**
- 
- **Class** 3 Flammable liquids
- **Label** 3

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· **IMDG, IATA**



· Class	3 Flammable liquids
· Label	3
· Packing group	II
· DOT, IMDG, IATA	II
· Environmental hazards:	Not applicable.
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E, <u>S-E</u>
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1993 FLAMMABLE LIQUID, N.O.S. (ETHANOL, METHANOL, ISOPROPANOL, CYCLOHEXYLAMINE), 3, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
 No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

CAS: 108-91-8 | cyclohexylamine

· **Section 313 (Specific toxic chemical listings):**

CAS: 67-56-1 | Methanol

CAS: 67-63-0 | Isopropanol

· **TSCA (Toxic Substances Control Act):**

Ethyl Alcohol, Absolute 200 Proof

ACTIVE

Methanol

ACTIVE

Isopropanol

ACTIVE

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cyclohexylamine

ACTIVE

· **Hazardous Air Pollutants**

CAS: 67-56-1 Methanol

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

CAS: 64-17-5 Ethyl Alcohol, Absolute 200 Proof

CAS: 67-56-1 Methanol

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

CAS: 64-17-5 Ethyl Alcohol, Absolute 200 Proof

A3

CAS: 67-63-0 Isopropanol

A4

CAS: 108-91-8 cyclohexylamine

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Methanol

cyclohexylamine

· **Hazard statements**

Extremely flammable liquid and vapor.

Suspected of damaging fertility or the unborn child.

May cause damage to the central nervous system and the visual organs.

· **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

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- Take precautionary measures against static discharge.*
- Do not breathe dust/fume/gas/mist/vapors/spray.*
- Wash thoroughly after handling.*
- Do not eat, drink or smoke when using this product.*
- Wear protective gloves/protective clothing/eye protection/face protection.*
- If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.*
- IF exposed or concerned: Get medical advice/attention.*
- In case of fire: Use CO2, powder or water spray to extinguish.*
- Store in a well-ventilated place. Keep cool.*
- Store locked up.*
- Dispose of contents/container in accordance with local/regional/national/international regulations.*
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:**

Date of Preparation / Last Revision:

· **Date of preparation / last revision**

Revision 0.1, 06/14/2024: Reviewed SDS for accuracy. MH/STN

Revision 0.0, 05-29-2024: Creation date for SDS. STN

06/17/2024 / 1.0

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 1: Flammable liquids – Category 1

Toxic to Reproduction 2: Reproductive toxicity – Category 2

Specific Target Organ Toxicity - Single Exposure 2: Specific target organ toxicity (single exposure) – Category 2

· *** Data compared to the previous version altered.**