

# Safety Data Sheet

acc. to OSHA HCS

Printing date 07/25/2024

Reviewed on 07/25/2024

## 1 Identification

- **Product identifier**
- **Trade name:** 400 grains/gal CO<sub>2</sub> and H<sub>2</sub>S  
in 40% v/v MDEA + 5% v/v MEA
- **Article number:** AM451
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Aqua Solutions, Inc.  
6913 Highway 225  
DEER PARK, TX 77536  
USA  
800-256-2586
- **Information department:**  
Technical Coordinator  
Sherman Nelson [shermann@aquasolutions.org](mailto:shermann@aquasolutions.org)
- **Emergency telephone number:**  
Chemtrec: 800-424-9300  
Canutec: 613-996-6666



## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Eye Damage 1 H318 Causes serious eye damage.



GHS07

Skin Irritation 2 H315 Causes skin irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05

- **Signal word** Danger
- **Hazard-determining components of labeling:**  
2-Aminoethanol (Monoethanolamine), Reagent Grade
- **Hazard statements**  
Causes skin irritation.  
Causes serious eye damage.
- **Precautionary statements**  
Wash thoroughly after handling.  
Wear protective gloves / eye protection / face protection.  
If on skin: Wash with plenty of water.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.

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Immediately call a poison center/doctor.  
Specific treatment (see on this label).  
Take off contaminated clothing and wash it before reuse.  
If skin irritation occurs: Get medical advice/attention.

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

#### · **Dangerous components:**

CAS: 105-59-9	N-Methyldiethanolamine, 99%	40.874%
CAS: 141-43-5	2-Aminoethanol (Monoethanolamine), Reagent Grade	4.981%
CAS: 7783-06-4	Hydrogen Sulfide	0.674%

#### · **Table of Nonhazardous Ingredients**

CAS: 7732-18-5	Water	52.796%
CAS: 124-38-9	Carbon Dioxide Gas	0.674%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

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## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Inform respective authorities in case of seepage into water course or sewage system.  
Dilute with plenty of water.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Dispose contaminated material as waste according to section 13.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

CAS: 141-43-5	2-Aminoethanol (Monoethanolamine), Reagent Grade	6 ppm
CAS: 124-38-9	Carbon Dioxide Gas	54000 mg/m <sup>3</sup>
CAS: 7783-06-4	Hydrogen Sulfide	0.51 ppm

- **PAC-2:**

CAS: 141-43-5	2-Aminoethanol (Monoethanolamine), Reagent Grade	170 ppm
CAS: 124-38-9	Carbon Dioxide Gas	72000 mg/m <sup>3</sup>
CAS: 7783-06-4	Hydrogen Sulfide	27 ppm

- **PAC-3:**

CAS: 141-43-5	2-Aminoethanol (Monoethanolamine), Reagent Grade	1,000 ppm
CAS: 124-38-9	Carbon Dioxide Gas	90000 mg/m <sup>3</sup>
CAS: 7783-06-4	Hydrogen Sulfide	50 ppm

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.

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- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

## \* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.  
At this time, the remaining constituent has no known exposure limits.

### CAS: 141-43-5 2-Aminoethanol (Monoethanolamine), Reagent Grade

PEL	Long-term value: 6 mg/m <sup>3</sup> , 3 ppm
REL	Short-term value: 15 mg/m <sup>3</sup> , 6 ppm Long-term value: 8 mg/m <sup>3</sup> , 3 ppm
TLV	Short-term value: 6 ppm Long-term value: 3 ppm

### CAS: 7783-06-4 Hydrogen Sulfide

PEL	Ceiling limit value: 20; 50* ppm *10-min peak; once per 8-hr shift
REL	Ceiling limit value: 15* mg/m <sup>3</sup> , 10* ppm *10-min
TLV	Short-term value: 5 ppm Long-term value: 1 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the skin.  
Avoid contact with the eyes and skin.
- **Breathing equipment:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

- **Body protection: Protective work clothing**

## 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

**Form:** Liquid

**Color:** Green

- **Odor:** Pungent

- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- **Change in condition**

**Melting point/Melting range:** Undetermined.

**Boiling point/Boiling range:** 100 °C (212 °F)

- **Flash point:** 127 °C (260.6 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Auto igniting:** 265 °C (509 °F)

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

**Lower:** Not determined.

**Upper:** Not determined.

- **Vapor pressure at 20 °C (68 °F):** 23 hPa (17.3 mm Hg)

- **Density at 20 °C (68 °F):** 1.00266 g/cm<sup>3</sup> (8.3672 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

**Water:** Fully miscible.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

**Dynamic:** Not determined.

**Kinematic:** Not determined.

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· **Solvent content:**

<b>Organic solvents:</b>	5.0 %
<b>Water:</b>	52.8 %
<b>VOC content:</b>	4.98 %
	49.9 g/l / 0.42 lb/gal

<b>Solids content:</b>	0.0 %
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· **Other information** No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

### ATE (Acute Toxicity Estimate)

Oral	LD50	41,154 mg/kg (rat)
Dermal	LD50	20,075 mg/kg (rabbit)
Inhalative	LC50/4h	218 mg/l

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** No sensitizing effects known.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
 Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

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## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
*Water hazard class 1 (Self-assessment): slightly hazardous for water  
 Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.  
 Must not reach bodies of water or drainage ditch undiluted or unneutralized.*
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
*Must not be disposed of together with household garbage. Do not allow product to reach sewage system.*
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## 14 Transport information

- |  |                        |
|--|------------------------|
| <ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, ADN, IMDG, IATA</b></li> </ul>  | <i>Not regulated</i>   |
| <ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT, ADN, IMDG, IATA</b></li> </ul>                            | <i>Not regulated</i>   |
| <ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT, ADN, IMDG, IATA</b></li> <li>· <b>Class</b></li> </ul> | <i>Not regulated</i>   |
| <ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>   | <i>Not regulated</i>   |
| <ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> </ul>  | <i>Not applicable.</i> |
| <ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> </ul>  | <i>Not applicable.</i> |
| <ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>                   | <i>Not applicable.</i> |
| <ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>  | <i>Not regulated</i>   |

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## 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**  
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

CAS: 7783-06-4	Hydrogen Sulfide
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· **Section 313 (Specific toxic chemical listings):**

CAS: 7783-06-4	Hydrogen Sulfide
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· **TSCA (Toxic Substances Control Act):**

Water	ACTIVE
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N-Methyldiethanolamine, 99%	ACTIVE
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2-Aminoethanol (Monoethanolamine), Reagent Grade	ACTIVE
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Carbon Dioxide Gas	ACTIVE
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Hydrogen Sulfide	ACTIVE
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· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

CAS: 7783-06-4	Hydrogen Sulfide	I
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· **TLV (Threshold Limit Value)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05

· **Signal word** Danger

· **Hazard-determining components of labeling:**

2-Aminoethanol (Monoethanolamine), Reagent Grade

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- **Hazard statements**  
Causes skin irritation.  
Causes serious eye damage.
- **Precautionary statements**  
Wash thoroughly after handling.  
Wear protective gloves / eye protection / face protection.  
If on skin: Wash with plenty of water.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
Immediately call a poison center/doctor.  
Specific treatment (see on this label).  
Take off contaminated clothing and wash it before reuse.  
If skin irritation occurs: Get medical advice/attention.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:**  
Date of Preparation / Last Revision:
- **Date of preparation / last revision**  
Revision 1.2 07/25/2024: Reviewed SDS for accuracy. MH/STN  
Revision 0.0, 05-29-2024: Creation date for SDS. STN  
07/25/2024 / 1.1
- **Abbreviations and acronyms:**  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
NIOSH: National Institute for Occupational Safety  
OSHA: Occupational Safety & Health  
TLV: Threshold Limit Value  
PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit  
Skin Irritation 2: Skin corrosion/irritation – Category 2  
Eye Damage 1: Serious eye damage/eye irritation – Category 1
- **\* Data compared to the previous version altered.**

US